

# **VARILITE® Universal Repair Kit**

## **Contents**

- (2) Fabric Cover Patches
- (1) Tube of Repair Adhesive
- (1) Wooden Applicator
- (2) Alcohol Wipes

## ***INSTRUCTIONS FOR CUSHION REPAIR***

Read through these instructions completely before attempting a repair.

### ***What You Will Need to Repair Your VARILITE® Cushion:***

- A VARILITE Universal Repair Kit
- A way to mark the leak (marker or pen)
- Scissors (optional for trimming cover patches)

## **Locating Leaks**

If the leak is not obvious, open the valve and allow the cushion to inflate as much as possible. Close the valve to prevent water from contaminating the foam. Immerse the cushion in water. Small, escaping bubbles will indicate a puncture. Mark the leak with a pen/marker, rinse the area and dry thoroughly before proceeding.

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## **Repairing Your Cushion**

1. Clean repair area. Lay your cushion on a flat surface with the valve open. Using an alcohol wipe (included), thoroughly clean a generous area around the puncture. Allow to dry completely.
2. Select cover patch. Ensure that the cover patch will cover the puncture and extend beyond it at least 1 in. (2.3 cm) in all directions.
3. Apply Repair Adhesive directly on the puncture. Using the wooden applicator, thoroughly work the adhesive into the fabric, achieving a thin, even layer that extends 1 in. (2.5 cm) beyond the puncture. Make sure a layer of adhesive completely covers the puncture and allow it to cure for 10-20 min., or until the adhesive is tacky.
4. Peel away backing from patch. Center the patch over the puncture and gently lay it over repair area, ensuring that the patch extends beyond the adhesive by 3/8 in. (1 cm.).
5. Apply patch. Press the patch firmly with the palm of the hand to ensure the best adhesion.
6. Let cushion rest. The cushion will be ready to use after leaving it undisturbed, with the valve open, for at least 3 hours.



**VARILITE®**  
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